

Page 1 of 1

All amounts are calculated in domestic currency.

Receipt Dates from 7/19/2017 to 7/19/2017

L/WOs	All Rec. Employees
1	1
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99	99
100	100

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO36706	4		M6061T6S.080 ✓	sf	7/21/2017	7/19/2017	96.0000	\$2.97	0.0000	0	\$285.48
CAD	No		6061-T6 .080 Sheet ml38066	sf	96.0000	PLOU01		\$285.48	0.0000	0	
<div style="text-align: right;"> Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity: </div>											
<div style="text-align: right;"> 96.0000 0.0000 0.0000 \$285.48 0.0000 </div>											

BILL OF LADING

No: VIM 516051

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 19Jul17 at 19:45 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0-0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

MTR

BILL OF LADING

1) Our Order PEC- 73008- 1 Your PO # 36706
ALUMINUM SHEET 6061 T6
.0810 Nom X 48.0000" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Net Wt	Gr LBS
1 CRATE REC	37720101B	665461	96.00 SFT	2	107	294

	Tags	PCS	Net Wt	Gr LBS
TOTAL:	1	2	107	294

Heat Number 37720101B *** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS TEL: 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL: 800-926-2600 ***

Page: 1 Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

No: VIM 516051

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date: 19Jul17 at 19:45 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI
DE 8H30 A 12H00 ET DE 13H00 A 16H30.

CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

** NOTEZ BIEN QUE NOUS N'EFFECTUONS PAS DE

LIVRAISON A L'EXTERIEUR DE LA REGION

METROPOLITAINE DE MONTREAL ENTRE LE 24 JUILLET
ET LE 4 AOUT.

PLEASE NOTE THAT WE WILL NOT BE DELIVERING WITH
OUR TRUCKS, OUTSIDE OF THE MONTREAL REGION, FROM
JULY 24TH TO AUGUST 4TH.

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTIC - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
.0810 Nom X 48.0000" X 144.0000"
PART NO.

PO/Rel 36706

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

BL VIM-516051-001

19Jul17

de l'analyse faite par un laboratoire qualifié.
SIGNE PAR:

Pg 1/1

L-A-B ACCREDITED
CERTIFICATE NUMBER
L2068-1 - TESTING

ALERIS ROLLED PRODUCTS, LLC
C/O ALERIS ROLLED PRODUCTS, INC.
P O BOX 480
LEWISPORT, KENTUCKY 42351

ALUMINUM CERTIFICATION SHEET

THIS IS TO ADVISE THAT THE MATERIAL PRODUCED FOR YOUR ORDER
CONFORMS TO THE SPECIFICATIONS OUTLINED BY THE ALUMINUM ASSOCIATION.
MATERIAL WAS MELTED, ROLLED, AND PROCESSED IN THE USA.
THE TEST RESULTS RELATE ONLY TO THE SKID IDENTIFIED BELOW:

SKID : Y67586 CUSTOMER: COPPER & BRASS SALES, INC.
ORDER: 00460122-000007 C/O LAPORTE CUSTOM METAL PROCESSING
LOT : 377201 DAS 5 3236 N US HIGHWAY 35 IN46350
SUBLOT : 37720101B 9-89 PO # : 5400314814-R01
DESCRIPTION: ALLOY: 6061 PART # : ALFLR01608
TEMPER: 0
SIZE: .0800 X 48.0000

SPECS: ASTM B209-14 AMS 4025 REV M
ABME SE-209

DATE TESTED: 01/15/2017 CHEMICAL COMPOSITION (%) PER ASTM B1251

SI	FE	CU	MN	MG	CR	ZN	TI	GA	V	AL
.67	.60	.21	.09	1.10	.18	.02	.04			97.09

DATE TESTED: 02/24/2017 MECHANICAL PROPERTIES PER ASTM B557

	RESULTS	T42 RESULTS	T62 RESULTS
ULTIMATE TENSILE STRENGTH HEAD (KSI)	17.9	32.2	46.4
ULTIMATE TENSILE STRENGTH TAIL (KSI)	18.1	31.6	47.0
YIELD STRENGTH HEAD (KSI)	8.1	14.8	41.4
YIELD STRENGTH TAIL (KSI)	8.1	14.2	41.9
TOTAL ELONGATION % HEAD	26	23	11
TOTAL ELONGATION % TAIL	27	22	12

NET SKID WEIGHT: (LBS) 6,905

CHEMICALS CERTIFIED: /S/ ED LOPEZ, QUALITY SYSTEMS MANAGER
MECHANICALS CERTIFIED: /S/ ED LOPEZ, QUALITY SYSTEMS MANAGER

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

CstAr

Wgt.: 4,010.067 LB

Del.: 2405262915

CstCr 284135

Date 06/08/2017

Tomas Sanchez

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606165.080
 DATE: JUL 19 2017

PO / BATCH NO.: P036706/M138066

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 9659FT
 QUANTITY INSPECTED: 9659FT
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .080
 THICKNESS RECEIVED: .080
 SHEET SIZE ORDERED: 4x12
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	As m B209
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	Ht # 37720101B
CORRECT MATERIAL IDENTIFICATION	(Y)	N	#
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>JUL 19 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR ~~AMS-4027~~ OR AMS 4027
OR ASTM B209

PART NUMBER: M6061T6S | XXX
THK

WHERE ".XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S.063

PREFERRED SIZE: .XXX BY 4FT BY 8FT

RELEASED
N 2009-09-10
MAP

B	REFORMAT DWG. ADD B209 SPEC (ZIN D8-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR			
APPROVED			
DE APPR			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B SHEET 1 OF 1	
DRAWING NO. M6061T6S		SCALE N/A	
TITLE 6061-T6 SHEET SPEC		N/A	
COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS A PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36706

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 1 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JUN 15 2017

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M174R0.750	17-4 round bar .750	6/21/2017 Yes 6/21/2017		24.00 f	\$7.94	\$190.53
17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI							

Line Total: \$190.53

2	M303R0.750	303 Round Bar 0.750	6/21/2017 Yes 6/21/2017		48.00 f	\$4.49	\$215.33
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$215.33

PO Instructions: NO: PEC ST-61149

Note:

6/15/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36706**

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 2 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

3	M303R1.000 ✓	303 Round Bar 1.00 ✓	6/21/2017 Yes 6/21/2017	24.00 f ✓	\$7.98	\$191.40
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

8017-6-19.

Line Total:

\$191.40

4	M6061T6S.080 ✓	6061-T6 .080 Sheet ✓	6/21/2017 Yes 6/21/2017	96.00 sf ✓	\$3.86	\$370.46
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

8017-7-19.

Line Total:

\$370.46

5	M7075T6S.160 ✓	7075-T6 Sheet .160 ✓	6/29/2017 Yes 6/29/2017	48.00 sf ✓	\$15.81	\$759.00
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MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12
OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

8017-7-3.

Line Total:

\$759.00

PO Instructions: NO: PEC ST-61149

Note:

6/15/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36706

Purchase Order Date 6/15/2017

PO Print Date 6/15/2017

Page Number 3 of 3

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

6 71401-45 PROCUREMENT QUALITY CLAUSES 6/21/2017 No 6/21/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

1.00 \$0.00 \$0.00

817-619

Line Total: \$0.00

PO Total: \$1,726.72

PO Instructions: NO: PEC ST-61149

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/15/2017